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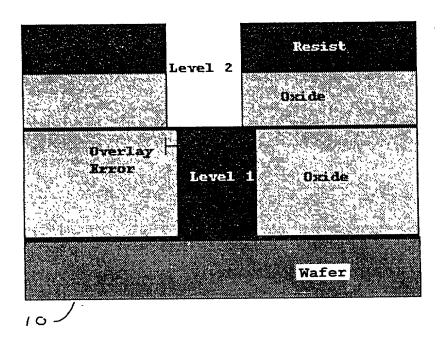


Figure 1

METHOD OF DETERMINING OVERLAY TOLERANCE

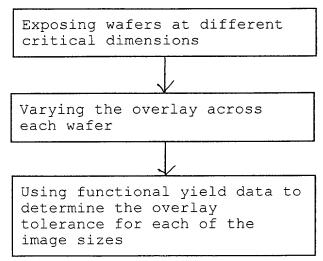
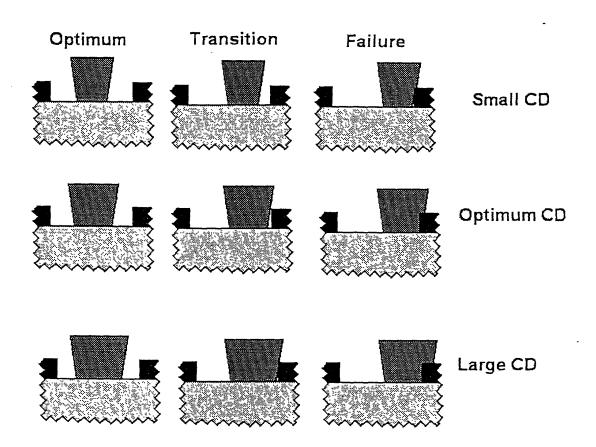


Figure 2

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Result

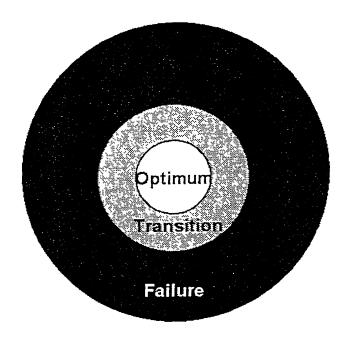


Figure 3